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Certificate

AMIS0665

Certified Reference Material

Chrome bearing Norite and Feldspathic Pyroxenite
Concentrate, South Africa

Certificate of Analysis

AMIS

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Summary Statistics

Recommended Concentrations and Limits (at two Standard Deviations) Certified Concentrations

Analyte	Method	Certified (μ) ⁶	(2s) ⁸ \pm	Unit
Cr	FUS ¹	28.40	0.57	%
C	Combustion/LECO ²	734	120	ppm
S	4A_MICP ³	0.010	0.001	%
SG	SG ⁴	4.35	0.19	Dimensionless
Al	FUS	7.90	0.40	%
Ba	4A_MICP	10	2	ppm
Be	4A_MICP	2	0.4	ppm
Bi	4A_MICP	0.6	0.04	ppm
Co	FUS	248	23	ppm
Cu	4A_MICP	23	9	ppm
Fe	FUS	18.58	0.79	%
Li	4A_MICP	192	8	ppm
Mg	FUS	6.46	0.30	%
Mn	FUS	1638	103	ppm
Mo	4A_MICP	1	0.1	ppm
Ni	4A_MICP	824	131	ppm
Pb	4A_MICP	129	13	ppm
Rb	4A_MICP	6	1.23	ppm
Sc	4A_MICP	9	4	ppm
Si	FUS	2.90	0.20	%
Ta	4A_MICP	1	0.3	ppm
Ti	FUS	3903	332	ppm
V	4A_MICP	1805	158	ppm
V	FUS	1943	208	ppm

Major Oxides Certified Concentrations (at two Standard Deviations)

Analyte	Method	Certified (μ) ⁶	(2s) ⁸ \pm	Unit
Cr ₂ O ₃	FUS	41.50	0.83	%
Cr ₂ O ₃	XRF ⁵	41.15	0.38	%
Al ₂ O ₃	FUS	14.87	0.74	%
Al ₂ O ₃	XRF	14.83	0.27	%
CaO	XRF	0.47	0.06	%
Co ₃ O ₄	FUS	0.034	0.003	%
Fe ₂ O ₃	FUS	26.43	1.1	%
Fe ₂ O ₃	XRF	26.52	0.34	%
MgO	FUS	10.73	0.47	%
MgO	XRF	10.97	0.18	%
MnO	FUS	0.21	0.01	%
SiO ₂	FUS	6.18	0.44	%
SiO ₂	XRF	6.10	0.084	%
SO ₃	XRF	0.042	0.01	%
TiO ₂	FUS	0.65	0.05	%
TiO ₂	XRF	0.66	0.026	%
V ₂ O ₅	FUS	0.35	0.037	%

1. Certified Concentrations and Uncertainties

AMIS0665 is a new standard material, developed and certified in October 2019. Table 1 gives the certified concentrations, confidence interval, combined and expanded uncertainty for the certified reference material. Table 2 shows the certified major oxides concentrations, two standard deviations, confidence interval, combined and expanded uncertainty.

Table 1. Certified concentrations, two standard deviations, combined and expanded uncertainty.

Analyte	Method	Certified (μ) ⁶	N	n	k	% RSD	(u_c) ⁷	(2s) ⁸ \pm	(CI) ⁹ 95%	(U) ¹⁰ \pm	Unit
Cr	FUS ¹	28.40	4	32	3.182	1	0.28	0.57	0.33	0.9	%
C	Combustion/LECO ²	734	4	31	3.182	8	60	120	73	190	ppm
S	4A_MICP ³	0.010	2	16	12.706	5	0.0005	0.001	0.001	0.01	%
SG	SG ⁴	4.35	5	39	2.776	2	0.093	0.19	0.11	0.3	Dimensionless
Al	FUS	7.90	7	53	2.447	3	0.20	0.40	0.16	0.5	%
Ba	4A_MICP	10	3	22	4.303	9	0.8	2	2	4	ppm
Be	4A_MICP	2	3	24	4.303	13	0.2	0.4	0.5	0.9	ppm
Bi	4A_MICP	0.6	2	16	12.706	3	0.02	0.04	0.1	0.2	ppm
Co	FUS	248	2	16	12.706	5	11	23	102	145	ppm
Cu	4A_MICP	23	2	16	12.706	19	4	9	38	54	ppm
Fe	FUS	18.58	6	48	2.571	2	0.40	0.79	0.40	1	%
Li	4A_MICP	192	2	16	12.706	2	4	8	9	52	ppm
Mg	FUS	6.46	6	47	2.571	2	0.15	0.30	0.16	0.4	%
Mn	FUS	1638	4	31	3.182	3	52	103	74	164	ppm
Mo	4A_MICP	1	3	24	4.303	6	0.06	0.1	0.1	0.3	ppm
Ni	4A_MICP	824	3	24	4.303	8	66	131	160	282	ppm
Pb	4A_MICP	129	4	31	3.182	5	7	13	10	21	ppm
Rb	4A_MICP	6	3	24	4.303	11	0.6	1.23	1	3	ppm
Sc	4A_MICP	9	3	24	4.303	21	2	4	5	9	ppm
Si	FUS	2.90	7	53	2.447	3	0.10	0.20	0.091	0.2	%
Ta	4A_MICP	1	3	23	4.303	12	0.2	0.3	0.3	0.6	ppm
Ti	FUS	3903	6	47	2.571	4	166	332	168	426	ppm
V	4A_MICP	1805	3	23	4.303	4	79	158	190	340	ppm
V	FUS	1943	3	23	4.303	5	104	208	260	448	ppm

Table 2. Certified major oxides concentrations, two standard deviations, combined and expanded uncertainty.

Analyte	Method	Certified (μ) ⁶	N	n	k	% RSD	(u_c) ⁷	(2s) ⁸ ±	(CI) ⁹ 95%	(U) ¹⁰ ±	Unit
Cr ₂ O ₃	FUS	41.50	4	32	3.182	1	0.41	0.83	0.49	1	%
Cr ₂ O ₃	XRF ⁵	41.15	3	24	4.303	0.5	0.19	0.38	0.42	0.8	%
Al ₂ O ₃	FUS	14.87	6	45	2.571	2	0.37	0.74	0.36	1.0	%
Al ₂ O ₃	XRF	14.83	3	24	4.303	1	0.13	0.27	0.31	0.6	%
CaO	XRF	0.47	3	24	4.303	6	0.03	0.06	0.07	0.1	%
Co ₃ O ₄	FUS	0.034	2	16	12.706	5	0.002	0.003	0.01	0.02	%
Fe ₂ O ₃	FUS	26.43	5	39	2.776	2	0.57	1.1	0.63	2	%
Fe ₂ O ₃	XRF	26.52	4	32	3.182	1	0.17	0.34	0.24	0.5	%
MgO	FUS	10.73	6	47	2.571	2	0.24	0.47	0.24	0.6	%
MgO	XRF	10.97	3	24	4.303	1	0.089	0.18	0.21	0.4	%
MnO	FUS	0.21	4	32	3.182	3	0.007	0.01	0.01	0.02	%
SiO ₂	FUS	6.18	7	53	2.447	4	0.22	0.44	0.20	0.5	%
SiO ₂	XRF	6.10	4	30	3.182	1	0.042	0.084	0.055	0.1	%
SO ₃	XRF	0.042	2	16	12.706	11	0.005	0.01	0.04	0.06	%
TiO ₂	FUS	0.65	6	47	2.571	4	0.027	0.05	0.027	0.07	%
TiO ₂	XRF	0.66	4	32	3.182	2	0.013	0.026	0.016	0.04	%
V ₂ O ₅	FUS	0.35	3	23	4.303	5	0.019	0.037	0.046	0.08	%

1. FUS is Fusion digestion with ICP finish
2. Combustion/LECO
3. 4A_MICP is a Multi-acid digestion with either ICPOES/ICPMS/AAS finish
4. SG is Specific Gravity
5. XRF is X-ray Fluorescence
6. The certified value μ , is an unweighted grand mean of the means of N accepted sets of data from different laboratories and n number of test sample replicates. The certified value is traceable to SI units and is reported on a dry basis.
7. The combined uncertainty of the certified value is the within-laboratory reproducibility standard deviation derived from the analysis of variance of results from N number of laboratories and n number of sample replicates. (u_c)
8. Two standard deviations (2s)
9. Confidence interval at 95% level of confidence.
10. Expanded uncertainty (U) at a confidence level of 95% is determined by multiplication of the combined uncertainty (u_c) with a coverage factor (k) found from N-1 degrees of freedom (see Appendix 7 for t-distribution table). Example: $U = 2.36 \times 0.23 = 0.54\%$
11. FS_ICPMS is Fusion digestion with ICP/MS finish
12. Titration
13. GOI is Gain on Ignition
14. Moisture

2. Statistical Comparison of Means

A comparison of means for replicate data for the same element concentration determined by different analytical methods is done equating the variances between the two data sets; if the variances are found to be equal (F-test, p -value >0.05), then an equal variance t-test is applied. Should the variances be statistically significant, i.e. $p<0.05$, then an unequal variance t-test is performed. For either t-test, if the obtained p -value ≥ 0.05 , the null hypothesis that the means (certified values) are equal is accepted (Table 3). This gives the analyst confidence in the certified values reported by different analytical methods on the same analyte.

Table 3. The results of a two-sample equal or unequal variance t-test (two-tailed) data sets in which different analytical methods /instrumentation were used.

Method	Certified value	Method	Certified value	F-Test Outcome	p -value (t-test)	t-test Outcome
Cr ₂ O ₃ FUS	41.50 %	Cr ₂ O ₃ XRF	41.15 %	Equal Variance ($p=0.238$)	0.134	Accept H ₀ ; certified values are equal
Al ₂ O ₃ FUS	14.87 %	Al ₂ O ₃ XRF	14.83 %	Equal Variance ($p=0.125$)	0.846	Accept H ₀ ; certified values are equal
Fe ₂ O ₃ FUS	26.43 %	Fe ₂ O ₃ XRF	26.52 %	Unequal Variance ($p=0.035$)	0.704	Accept H ₀ ; certified values are equal
MgO FUS	10.73 %	MgO XRF	10.97 %	Equal Variance ($p=0.117$)	0.137	Accept H ₀ ; certified values are equal
MgO FUS	10.73 %	MgO XRF	10.97 %	Equal Variance ($p=0.117$)	0.137	Accept H ₀ ; certified values are equal
SiO ₂ FUS	6.18 %	SiO ₂ XRF	6.10 %	Unequal Variance ($p=0.006$)	0.373	Accept H ₀ ; certified values are equal
TiO ₂ FUS	0.65 %	TiO ₂ XRF	0.66 %	Equal Variance ($p=0.08$)	0.484	Accept H ₀ ; certified values are equal
V 4A_MICP	0.18 %	V FUS	0.194 %	Equal Variance ($p=0.35$)	0.138	Accept H ₀ ; certified values are equal

3. Intended Use

AMIS0665 is a matrix matched Certified Reference Material, fit for use as a control sample in routine assay laboratory quality control when inserted within runs of test samples and measured in parallel to test samples. This material can also be used for method development, use as independent calibration verification check standard (i.e. if not used as a calibration standard in an instrument calibration), or for validation of accuracy in a method validation exercise (see Appendix 3). The recommend procedure for the use of this CRM as a control standard in laboratory quality control is to develop a Shewhart chart, where a mean value and corresponding 1, 2 and 3 standard deviations are derived from replicate measurements of the CRM (see Appendix 6). This CRM can also be used to assess inter-laboratory or instrument bias and establish within-laboratory precision and within-laboratory reproducibility. The certified concentrations and expanded uncertainty for this material are property values based on an inter-laboratory measurement campaign and reflect consensus results from the laboratories that took part in the exercise.

4. Abbreviations and Symbols

Abbreviations and symbols used in this document are shown in Table 4.

Table 4. Abbreviations, symbols and descriptions.

Abbreviation/Symbol	Description
Alpha (α)	Significance level (denoted by alpha, ' α ') of 0.05 or 5%
ANOVA	Analysis of variance by statistical means
Bq	The becquerel is the SI derived unit of radioactivity.
BIF	Banded iron formation
CRM	Certified reference material
df	Degrees of freedom, typically, $n-1$, or $N-1$
F_{calc}	Calculated F statistic from ANOVA or Fisher's test
F-critical or F_{crit}	F-critical value from F-distribution table
GOI	Gain on ignition
H_0	Null hypothesis
H_1	Alternate hypothesis
g/t	Grams per tonne
k	Coverage factor, e.g. $k=2$ for 95% level of confidence
LOC	Level of confidence or confidence level
LOD	Limit of detection
LOQ	Limit of quantitation
LOI	Loss on ignition
MS	Mean squares (ANOVA)
MSb	Mean squares between(ANOVA)
MSw	Mean squares within (ANOVA)
N	Number of labs
n	Number of replicates
μ	Property or certified value of a CRM
p	' p -value' a measure of the strength of evidence against H_0
P	Total number of data points in ANOVA
ppm	Parts per million. Equivalent to g/t
RSD	Relative standard deviation usually expressed as % at a 68% LOC
Replicates	Replication is the repetition of an experimental condition so that the variability associated with an analysis can be estimated (ASTM E1847)
s	Standard deviation
s_r	Within laboratory repeatability as derived from ANOVA
s_s	Between laboratory standard deviation as derived from ANOVA
SS	Sum of squares in ANOVA
SST	Total variation in ANOVA
SSB	Between group (laboratory) variance
SSW	Within group (laboratory) variance

Abbreviation/Symbol	Description
2s	Two times standard deviation
SI	Standard International system of units
t _{calc}	Calculated t statistic from a one-sample, two-tailed t-test
t-critical or t _{crit}	t-critical value at given alpha and degrees of freedom
Tonne	A metric ton, is a unit of mass equaling 1000 kilograms
=TINV(5%, df)	MS Excel function for t-critical value at LOC 95% and df
U	Expanded uncertainty at a given k
u	Standard uncertainty at k=1
u _c	Combined standard uncertainty at k=1
µm	Micron, is an SI derived unit of length equaling 1×10 ⁻⁶ of a meter

5. Uncertified Concentration Values

Appendix 1 gives uncertified concentrations for other elements present in the CRM.

6. Units

All results for major oxides are reported as oxides in percentages. All results for major elements analyses reported in percentages or ppm. Results for Au and the platinum group elements are reported in g/t or ppm. Specific gravity (SG) is the ratio of the density of a substance to the density of a reference substance, *i.e.* equivalently; it is the ratio of the mass of a substance to the mass of a reference substance for the same given volume. Since specific gravity is a ratio of densities its units are therefore dimensionless.

7. Analytical and Physical Methods

A complete list of analytical and physical methods as generic method codes with a brief description of the methods is available on the AMIS web site www.amis.co.za

8. Origin of Material

The chromite layers within the Critical Zone occur as three stratigraphically delineated groups. The Lower Group ("LG") consists of seven chromitite layers hosted within a feldspathic pyroxenite. Four chromitite layers contained within a norite and feldspathic pyroxenite sequence constituting the Middle Group ("MG") which is situated immediately between the Lower Group and the Upper.

9. Approximate Mineral and Chemical Composition

This material is a metallurgical concentrate mixture of MG1/MG2 with approximate concentration of 44% for Cr₂O₃.

10. Quantitative Analysis by X-Ray Diffraction

Both natural and synthetic materials have a specific chemistry and atomic arrangement, known as phases. Phases can be identified and quantified using X-ray diffraction (XRD) which produces a plot of the intensity of X-rays scattered at different angles by crystalline phases in a material. Essentially, an X-ray diffraction pattern is the sum of the diffraction patterns produced by each phase. Simply put, an X-ray diffraction pattern is a fingerprint that allows the identification of what is in a target sample material. Knowledge of the mineral phase composition is useful in method development with techniques such as ICP-OES and XRF as potential matrix effects and spectral interferences can be recognised and accounted for. X-ray diffraction is effective in that it allows the identification of different phases of compounds that are identical in chemistry, but have a distinctly different the atoms, e.g. quartz, cristobalite, and glass are all different phases of SiO₂. Where quantitative XRD results do not correspond to results of other analytical techniques, it should be borne in mind that even though the data are quantitative they are meant to be used for indicative purposes in development of other analytical methods. Mineral names may not reflect the actual compositions of minerals identified, but rather the mineral group.

Quantification is determined from the chosen software package: this uses the full-profile Rietveld method of refining the profile of the calculated XRD pattern against the profile of the measured XRD pattern. The total calculated pattern is the sum of the calculated patterns of the individual phases. Results are given as weight % of the total crystalline phases and amorphous content. The amorphous content quantifies the amorphous material and unknown minerals or known minerals for which there is not a suitable crystal structure.

Corrections are incorporated into the process that allows for a more accurate description of the mineral's contribution to the measured pattern and to allow for variation due to atomic substitution, layer disordering, preferred orientation, and other factors that affect the acquisition of the XRD scan.

The limitations of qualitative XRD analysis are as follows:

- The detection of a phase may be dependent on its crystallinity.
- Where there exist multiple phases, overlap of diffracted reflections can occur, thus rendering some ambiguity into the interpretation.
- Overlapping reflections of a major phase can mask the presence of minor or trace phases.
- Some phases cannot be unambiguously identified as they are present in minor or trace amounts.

The limitations of quantitative XRD analysis by a full-profile Rietveld method are as follows:

- The limitations for qualitative XRD analysis apply.
- The method as described is standard less: it relies solely on the published crystallographic data available for each phase. Some data may not exactly describe the phases present.
- Particle size is important with respect to the absorption of the X-rays by the sample.
- Micronizing reduces the particle size to that more suitable for quantitative analysis.

The accuracy of the analysis is dependent on sampling and sample preparation in addition to the calculated profiles being exactly representative of the chemistry of the component phases and their crystallinity. Some preferred orientation effects and reflection overlaps may occur which cannot be adequately resolved.

Table 5. Results of XRD analysis.

Phase	Formula	Composite
Amorphous Content		17
Chromite	(Fe,Al)(Cr,Al) ₂ O ₄	76
Orthopyroxene	(Mg,Fe)SiO ₃	6
Illite/Muscovite	K(Al,Mg,Fe) ₂ (Si,Al) ₄ O ₁₀ (OH) ₂	<1
Quartz	SiO ₂	<1
Siderite	FeCO ₃	<1
Total		99

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11. Health and Safety

The material is a very fine powder coloured Pale Red (Corstor 10R 6/2). Safety precautions for handling fine particulate matter are recommended, such as the use of safety glasses, breathing protection, gloves and a laboratory coat.

12. Method of Preparation

The particle size distribution for this material was shown to have a nominal top size of 54µm (95% passing 54µm). The procedure of preparation in brief is as follows: the material was crushed, dry-milled and air-classified to <54µm. It was then blended in a bi-conical mixer, systematically divided and sealed into 1kg Laboratory Packs. Explorer Packs are then subdivided from the Laboratory Packs as required. Final packaged units were then selected on a random basis and submitted for analysis to an independent laboratory accredited with the ISO17025 standard of general requirements for the competence of testing and calibration laboratories. The results obtained from this laboratory are then evaluated statistically by AMIS for homogeneity.

13. Particle Size Determination

The sample has been analysed using a Malvern Mastersizer 2000. Particles are passed through a focused laser beam that scatter light at an angle inversely proportional to their size. The intensity of light is measured and converted to a volume in particle size distribution. The results for this standard are presented in Table 6.

Table 6. Particle Size Determination by laser diffraction.

Size (µm)	Vol. Under %
<45um	93.3
<54um	96.0
<63um	96.1
<75um	97.0
<90um	98.1
<100um	98.6
<106um	98.9
<150um	99.95

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14. Handling

The material is packaged in Laboratory Packs and Explorer Packs that must be shaken or otherwise agitated before use. The analyte concentrations are quoted on a dry basis; therefore, the user needs to determine the moisture content to convert any obtained assay values to an air-dry basis (see Appendix 7 for an example calculation).

15. Storage information

The material should be stored in a cool dry place, in such a way that it does not compromise the integrity of the CRM. The material should be stored in conditions which will ensure it does not absorb moisture.

16. Methods of Analysis Requested

The following methods of analysis were requested:

- a) Multi element scan to include all elements-4-acid total digestion including HF and/or peroxide fusion finished with either ICP-OES or ICP-MS or AAS
- b) LOI and all major oxides with XRF finish and/or Peroxide fusion and/or 4 acid digest including HF finished with either ICP-OES or ICP-MS or AAS (Please specify the temperature for LOI)
- c) SG – gas pycnometer
- d) S and C Combustion/LECO
- e) Moisture

17. Information Requested of Participating Laboratories

The following information was requested of the participating laboratories for the development of this CRM:

- a) State aliquots used for all determinations.
- b) All results for major elements to be reported as oxides in percentages.
- c) All results for multi-element scans and fusion to be reported in ppm.
- d) Report all QC data, to include replicates, blanks and certified reference materials used.
- e) All Round robin samples must be treated the same as routine test samples.
- f) All results must be reported to maximum decimal places i.e. dependent on laboratories capabilities
- g) Please ensure moisture content is determined and calculated. All results should be corrected by the moisture correction factor and this factor should be stated in the laboratory results.
- h) Please use the excel template provided by AMIS. If you require a copy, please email any of the email addresses below. Ensure all uncertainties are added to the results.
- i) Please send excel and PDF of all results.
Ensure correct PPE is used i.e. gloves, dust masks and protective clothing.
Analysis should be done under controlled environmental conditions.

18. Certification of Mean and Estimation of Measurement Uncertainty

The samples used in this certification process have been selected in such a way as to represent the entire batch of material and were taken from the final packaged units; therefore, all sources of uncertainty are included in the combined standard uncertainty determination. Initially the data submitted by all the laboratories are subjected to a z-score test, equation [1] to exclude outliers and the remaining data sets examined for their normality in distribution. This is followed by the exclusion of further outliers as defined by the IUPAC Harmonised Protocol of 1995 in which both Cochran and a Grubbs test are applied until all outliers are identified, equations [2] and [3]. A grand mean and standard deviation is re-calculated using all remaining data (Thompson, 2008; Carr, 2011) (see Appendix 2)

19. Two Standard Deviations

AMIS reports two-standard deviations (2s) with all certified values. Two -standard deviations are calculated using the expression:

$$\text{Two standard deviations} = 2 (u_c)$$

Where u_c is the standard combined uncertainty (see Appendix, equation [14]).

20. Confidence Interval

AMIS reports a confidence interval (CI) with all certified values. Confidence interval as used by AMIS is:

$$\text{Confidence Interval (CI)} = \frac{(t_{critical})s}{\sqrt{N}}$$

Where, N is the number of laboratories (accepted laboratory data), $t_{critical}$ is a two-tailed value for $N - 1$ degrees of freedom (df) and s , is the standard deviation of the accepted laboratory means. A two-tailed critical value is found for $N - 1$ degrees of freedom from either a t -distribution table (Appendix 9) or MS Excel as =TINV (5%, df).

21. Expanded Uncertainty

ANOVA gives an estimate of the repeatability and the reproducibility of the data accepted for certification of the candidate reference material (see equations, [15] and [16], in the Appendix). Therefore, random variables (e.g., subsampling, instrument effects, interferences, operators and measurement conditions) that occur during the analysis of the candidate reference material by the various laboratories is considered. This approach does not necessarily quantify each individual source of uncertainty; however, the combined effect of random uncertainties is assessed (Ramsey & Ellison, 2007). A combined standard uncertainty is calculated from equation [14], which when multiplied by the t -critical value for $N-1$ laboratories, gives an *expanded uncertainty* at a 95% level of confidence. The expanded uncertainty is a measure of the doubt around the certified value at a level of 95% confidence. The expanded uncertainty is used in the validation of accuracy (see equation [18]).

22. Confidence Interval and Expanded Uncertainty

A combined standard uncertainty will be greater than a combined CI . This is because ANOVA considers the within-lab repeatability (that is repeatability within each lab group) as well as the repeatability between each lab data set. This attends to random variables that contribute to the measurement of uncertainty, during the analysis of the test sample at the participating laboratories. The within-lab repeatability and the between lab repeatability is combined as the square root of the sum of squares of these two values giving a combined standard uncertainty, at a 68% confidence level. Multiplying the combined standard uncertainty by the t -critical value for $N-1$, gives the expanded uncertainty at 95% level of confidence. It is recommended that the procedure described in Appendix 6, “Using the CRM in Quality Control” be used, in setting the limits of the CRM. Table 7 below shows mean gold values obtained by fire assay lead collection, for nine different laboratories, the confidence interval, two-standard deviations and expanded uncertainty.

Table 7. Example of replicate assay data in which the *CI*, *2s* and *U* are shown.

Lab No.	Mean Au (g/t)
1	0.268
2	0.273
3	0.270
4	0.288
5	0.274
6	0.256
7	0.263
8	0.258
9	0.288

<i>CI</i>	0.0088
<i>2s</i>	0.031
<i>U</i>	0.04

23. Participating Laboratories

The laboratories that are accredited with ISO17025 and provided timeous results are:

1. ALS Geochemistry Vancouver
2. Antech Zimbabwe
3. Bureau Veritas Minerals Ultra Trace Pty Ltd
4. Intertek Perth
5. Samancor Western Chrome Mine
6. SGS Ankara (Turkey)
7. SGS South Africa
8. Shiva Analyticals India
9. Zimasco (Pvt) Ltd.

24. Accepted Assay Data

Data from the 9 laboratories used for certification are set out in Table 8.

Table 8. Data used to calculate the certified values after removal of outliers.

FUS	XRF	XRF	FUS	FUS	XRF	FUS	XRF	FUS	FUS	XRF	XRF	FUS	XRF	FUS
Al ₂ O ₃	Al ₂ O ₃	CaO	Co ₃ O ₄	Fe ₂ O ₃	Fe ₂ O ₃	MgO	MgO	MnO	SiO ₂	SiO ₂	SO ₃	TiO ₂	TiO ₂	V ₂ O ₅
%	%	%	%	%	%	%	%	%	%	%	%	%	%	%
14.85	14.88	0.44	0.03	27.24	26.54	10.89	11.05	0.22	6.21	6.08	0.05	0.64	0.65	0.35
14.72	14.83	0.45	0.03	27.15	26.25	10.79	11.02	0.22	6.18	6.12	0.05	0.64	0.68	0.36
14.81	14.88	0.45	0.04	27.18	26.44	10.84	11.06	0.22	6.18	6.09	0.05	0.64	0.66	0.36
14.75	14.82	0.44	0.03	27.25	26.37	10.84	11.00	0.22	6.27	6.04	0.05	0.64	0.65	0.36
14.79	14.94	0.45	0.03	27.27	26.56	10.84	11.13	0.22	6.19	6.07	0.05	0.64	0.66	0.36
14.89	14.91	0.45	0.04	27.21	26.59	10.84	11.12	0.22	6.21	6.11	0.05	0.64	0.67	0.36
14.84	14.88	0.45	0.04	27.27	26.52	10.88	11.09	0.22	6.21	6.08	0.04	0.64	0.67	0.36
14.78	14.86	0.45	0.03	27.36	26.35	10.86	11.08	0.22	6.20	6.10	0.04	0.63	0.68	0.36
14.75	14.69	0.47	0.03	26.11	26.68	10.56	10.97	0.21	6.26	6.15	0.04	0.65	0.65	0.36
14.68	14.64	0.47	0.03	26.35	26.61	10.57	10.93	0.21	6.25	6.14	0.04	0.67	0.65	0.35
14.62	14.69	0.47	0.03	26.29	26.62	10.61	10.94	0.21	6.27	6.14	0.04	0.69	0.65	0.36
14.58	14.65	0.47	0.03	26.28	26.55	10.58	10.91	0.21	6.24	6.12	0.04	0.69	0.65	0.36
14.92	14.64	0.48	0.03	26.35	26.67	10.60	10.95	0.21	6.30	6.17	0.04	0.67	0.65	0.36
14.77	14.66	0.47	0.03	26.55	26.63	10.56	10.93	0.21	6.30	6.18	0.04	0.66	0.65	0.36
15.47	14.78	0.48	0.03	26.64	26.57	10.68	10.95	0.21	6.24	6.17	0.04	0.66	0.65	0.36
15.69	14.76	0.47	0.03	26.54	26.54	10.47	10.89	0.21	5.76	6.09	0.04	0.67	0.65	0.36
15.56	14.90	0.50		25.88	26.37	10.39	10.95	0.22	5.81	6.04		0.63	0.67	0.32
15.48	14.93	0.50		26.02	26.32	10.43	10.91	0.22	5.73	6.05		0.65	0.67	0.32
15.50	14.90	0.50		26.59	26.27	10.53	10.91	0.22	5.77	6.06		0.63	0.67	0.32
15.44	14.91	0.50		26.88	26.30	10.52	10.93	0.22	5.71	6.10		0.65	0.67	0.33
15.25	14.98	0.50		26.74	26.38	10.38	10.95	0.22	5.81	6.09		0.65	0.67	0.32
15.37	14.90	0.51		26.74	26.39	10.46	10.89	0.21	5.78	6.07		0.65	0.68	0.33
14.66	14.94	0.51		26.59	26.36	10.38	10.94	0.22	5.99	6.09		0.65	0.67	0.33
14.81	14.98	0.50		25.88	26.41	10.42	10.86	0.21	5.99	6.07		0.65	0.68	
14.81				25.73	26.70	10.61		0.21	6.20	6.15		0.67	0.64	
14.87				25.73	26.80	10.73		0.20	6.20	6.11		0.67	0.67	
14.83				25.59	26.60	10.71		0.21	6.20	6.12		0.65	0.65	
14.98				26.31	26.80	10.68		0.20	5.99	6.12		0.68	0.64	
15.08				25.73	26.60	10.76		0.21	6.20	6.06		0.67	0.66	
15.10				26.16	26.70	10.73		0.20	6.20	6.06		0.67	0.66	
14.74				26.31	26.70	10.84		0.20	6.23			0.67	0.66	
15.29				26.27	26.50	10.76		0.20	6.29			0.68	0.65	
14.91				26.45		10.94			6.29			0.62		
15.04				26.31		11.16			6.42			0.60		
14.85				25.99		11.16			6.33			0.60		
14.81				26.21		11.23			6.29			0.60		
14.76				25.92		11.11			6.29			0.60		
14.96				25.73		11.19			6.35			0.62		
14.49				25.73		11.01			6.16			0.60		
14.11						10.80			5.97			0.68		
14.11						10.70			6.12			0.68		
14.66						10.80			6.10			0.68		
14.51						10.60			6.25			0.66		
14.53						10.70			6.23			0.68		
14.61						10.60			6.05			0.64		
						10.80			6.25			0.69		
						10.60			6.58			0.66		
									6.51					
									6.44					
									6.56					
									6.30					
									6.56					
									6.32					

Assay Data (Cont.)

FUS	FUS	XRF	Combustion/LECO	4A_MICP	SG	FUS	4A_MICP	4A_MICP	4A_MICP	FUS	4A_MICP
Cr	Cr ₂ O ₃	Cr ₂ O ₃	C	S	SG	Al	Ba	Be	Bi	Co	Cu
ppm	%	%	ppm	%	Dimensionless	ppm	ppm	ppm	ppm	ppm	ppm
285591	41.74	41.07	700	0.01	4.50	78717	10.00	1.57	0.60	255	19.70
287359	42.00	40.71	700	0.01	4.49	78013	10.00	1.55	0.60	255	19.00
286160	41.82	40.97	700	0.01	4.48	78500	10.00	1.46	0.60	257	19.00
286357	41.85	40.87	700	0.01	4.38	78167	10.00	1.49	0.60	256	19.00
286849	41.92	41.12	700	0.01	4.43	78386	10.00	1.49	0.60	255	20.30
286208	41.83	41.17	800	0.01	4.48	78901	10.00	1.48	0.60	257	20.30
285809	41.77	41.01	800	0.01	4.43	78644	10.00	1.37	0.60	260	20.00
286333	41.85	40.86	800	0.01	4.34	78317	10.00	1.40	0.60	256	19.60
284148	41.53	41.25	700	0.011	4.41	78175	10.00	1.90	0.58	240	26.70
284422	41.57	41.15	700	0.011	4.40	77804	11.00	1.80	0.58	239	25.10
283875	41.49	41.16	700	0.01	4.35	77486	10.00	1.80	0.56	238	24.50
283875	41.49	41.13	700	0.01	4.44	77274	10.00	1.90	0.59	240	24.90
283738	41.47	41.26	700	0.01	4.46	79076	10.00	1.80	0.55	242	25.70
283396	41.42	41.19	700	0.009	4.40	78281	10.00	1.80	0.57	241	24.70
283464	41.43	41.15	700	0.01	4.44	81991	9.00	1.70	0.61	240	27.40
283532	41.44	41.07	800	0.01	4.24	83157	9.00	1.70	0.60	243	25.40
281212	41.10	41.31	800		4.31	82468	9.00	1.50			
283280	41.40	41.25	800		4.35	82044	8.00	1.50			
282301	41.26	41.29	800		4.30	82150	8.00	1.40			
284487	41.58	41.36	800		4.34	81832	9.00	1.40			
283016	41.37	41.26	800		4.33	80825	9.00	1.40			
284987	41.65	41.30	800		4.32	81461	9.00	1.60			
289417	42.30	41.32	800		4.31	77600		1.50			
287295	41.99	41.36	680		4.33	78400		1.50			
276000	40.34		760		4.32	78400					
278000	40.63		640		4.34	78700					
281000	41.07		650		4.32	78500					
281000	41.07		760		4.33	79300					
284000	41.51		630		4.32	79800					
283000	41.36		740		4.34	79900					
283000	41.36		700		4.33	78000					
284000	41.51				4.21	80900					
					4.24	78900					
					4.18	79600					
					4.19	78600					
					4.36	78400					
					4.25	78100					
					4.20	79200					
					4.23	76700					
						74700					
						74700					
						77600					
						76800					
						76900					
						77300					
						81400					
						81000					
						81000					
						79400					
						81500					
						77400					
						81800					
						78600					

Assay Data (Cont.)

FUS	4A_MICP	FUS	FUS	4A_MICP	4A_MICP	4A_MICP	4A_MICP	4A_MICP	FUS	4A_MICP	FUS	4A_MICP	FUS
Fe	Li	Mg	Mn	Mo	Ni	Pb	Rb	Sc	Si	Ta	Ti	V	V
ppm	ppm	ppm	ppm	ppm	ppm	ppm	ppm	ppm	ppm	ppm	ppm	ppm	ppm
188068	189	65342	1697	1.00	839	130	6.70	10.60	29164	1.20	3840	1740	1981
190495	199	64752	1680	0.93	820	131	6.80	10.40	29030	1.37	3840	1700	2004
189309	192	65027	1676	1.07	823	132	6.10	10.50	29055	1.18	3840	1700	1988
190120	193	65012	1674	0.96	837	129	6.10	10.50	29475	1.12	3840	1720	2001
190174	190	65058	1674	0.99	865	137	6.50	10.90	29074	1.26	3840	1770	2001
189906	194	65033	1674	1.12	809	137	6.30	9.70	29167	1.41	3840	1700	1998
189008	187	65297	1669	1.06	826	135	6.20	9.50	29167	1.40	3840	1750	1988
190412	190	65148	1680	0.96	842	132	6.40	10.40	29130	1.30	3780	1880	2005
186439	194	63360	1598	1.00	890	134	5.60	6.80	29422	1.20	3900	1900	1998
187761	198	63420	1608	1.00	890	137	6.00	7.50	29375	1.40	4020	1910	1980
186750	193	63660	1609	1.00	890	132	5.80	7.00	29469	1.40	4140	1870	2013
186439	188	63480	1621	1.00	885	133	5.80	7.30	29328	1.30	4140	1860	2019
187061	189	63600	1614	1.00	870	133	5.80	7.00	29610	1.40	4020	1860	2005
186516	190	63360	1639	1.00	885	136	5.80	7.10	29610	1.20	3960	1870	2007
186750	199	64080	1638	1.00	865	133	5.80	7.40	29328	1.40	3960	1880	2043
184805	194	62820	1628	1.00	895	131	5.80	7.20	27072	1.02	4020	1828	2023
190517		62340	1700	1.12	756	128	5.20	10.60	27307	1.08	3800	1843	1810
189887		62580	1700	1.13	751	131	5.30	10.80	26931	1.05	3900	1799	1780
190097		63180	1700	1.07	745	129	5.10	10.90	27119	1.14	3800	1788	1790
190587		63120	1700	1.13	757	130	5.00	10.70	26837	1.19	3900	1785	1860
190726		62280	1700	0.98	742	130	5.00	10.50	27307	1.14	3900	1790	1810
190307		62760	1600	1.05	753	129	5.40	10.90	27166	1.08	3900	1855	1870
190726		62280	1700	1.06	771	126	5.30	11.00	28000	1.03	3900	1788	1840
191356		62520	1600	1.03	772	130	5.40	10.60	28000		3900		
182600		64000	1590			119			29000		4000		
184300		64700	1580			119			29000		4000		
183900		64600	1590			118			29000		3900		
183800		64400	1570			118			28000		4100		
184300		64900	1590			118			29000		4000		
185700		64700	1580			123			29000		4000		
186300		65400	1570			121			29100		4000		
185600		64900							29400		4100		
181000		66000							29400		3700		
180000		67300							30000		3600		
180000		67300							29600		3600		
179000		67700							29400		3600		
184000		67000							29400		3600		
180000		67500							29700		3700		
183000		66400							28800		3600		
184000		65100							27900		4100		
184000		64700							28600		4100		
185000		64900							28500		4100		
184000		63900							29200		4000		
182000		64300							29100		4100		
183000		63700							28300		3900		
181000		65200							29200		4100		
180000		64000							30800		4000		
180000									30400				
									30100				
									30700				
									29400				
									30700				
									29600				

25. Reported Values

The certified values listed in this certificate fulfil the AMIS statistical criteria (see section 18) regarding agreement for certification and have been independently validated by Allan Fraser.

26. Validation of Accuracy (Trueness)

This CRM can be used to validate accuracy (trueness) as required in method validation as stated in the ISO17025 standard. See Appendix 3 for an example on the validation of accuracy using replicate data derived from the analysis of a CRM.

27. Metrological Traceability

The values quoted herein are based on the consensus values derived from statistical analysis of the data from an inter-laboratory measurement program. Traceability to SI units is via the standards used by the individual laboratories the majority of which are accredited to the ISO17025 general requirements for the competence of testing and calibration laboratories and who have maintained measurement traceability during the analytical process.

28. Period of Validity

The certified values are valid for this product, while still sealed in its original packaging, until notification to the contrary. The stability of the material will be subject to continuous testing for the duration of the inventory. Should product stability become an issue, all customers will be notified and notification to that effect will be placed on the www.amis.co.za website.

29. Minimum Sample Size

The majority of laboratories reporting used a 0.5g sample size for the ICP-OES and a 30g sample size for the fire assay. These are the recommended minimum sample sizes for the use of this material.

30. Availability

This product is available in Laboratory Packs containing 1kg of material and Explorer Packs containing custom weights (from 50 to 250g) of material. The Laboratory Packs are sealed bottles delivered in sealed foil pouches. The Explorer Packs contain material in standard geochem envelopes, nitrogen flushed, and vacuum sealed in foil pouches.

31. Recommended use in Quality Control

Users should set their own limits *i.e.* 1, 2 and 3 standard deviations from an obtained mean value based on at least 10 replicate analyses using this CRM (see Appendix 6 for detail on the use of this CRM in quality control).

32. Legal Notice

This certificate and the reference material described in it have been prepared with due care and attention. However, AMIS, Makhosi Khoza, and Allan Fraser; accept no liability for any decisions or actions taken following the use of the reference material.

Date of Version v00: 01 October 2019

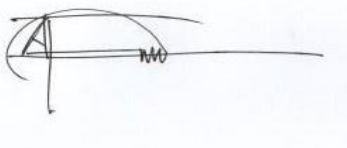
Version: v00

Approving Officer:

African Mineral Standards: _____

Makhosi Khoza (Quality Specialist)

Certifying Officer:

A handwritten signature in black ink, appearing to be 'AF' followed by a horizontal line and some scribbles.

Geochemist: _____

Allan Fraser

M.Sc. (Geology), N.D. (Analytical Chem.),
Pr.Sci.Nat. Pr.Chem.SA

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Appendices

Appendix 1: Uncertified Element Statistics

Uncertified element statistics are shown in **Table 9**.

Table 9. Uncertified element concentrations statistics.

Element	Generic Method	n	Mean	SD	RSD %	Unit
Ag	4A_MICP	8	0.2	0.01	5	ppm
Al	4A_MICP	7	83714.3	947.7	1	ppm
As	4A_MICP	15	2.3	0.7	28	ppm
As	FUS	8	20.5	0.8	4	ppm
B	FUS	5	32.0	11.0	34	ppm
BaO	XRF	8	0.0	*	*	%
Be	FUS	8	1.6	0.5	32	ppm
Bi	FUS	8	0.6	0.1	17	ppm
Ca	4A_MICP	16	3168.8	270.1	9	ppm
Ca	FUS	16	4149.5	400.3	10	ppm
CaO	FUS	16	0.6	0.1	10	%
Cd	4A_MICP	16	0.1	0.01	7	ppm
Ce	4A_MICP	16	1.2	0.1	9	ppm
Ce	FUS	8	0.6	0.1	9	ppm
Co	4A_MICP	16	270.9	13.9	5	ppm
Co	FS_ICPMS ¹¹	8	255.0	4.2	2	ppm
Cr ₂ O ₃	Titration ¹²	16	41.5	0.1	0.3	%
Cs	4A_MICP	16	0.6	0.1	10	ppm
Cs	FUS	5	0.7	0.3	44	ppm
Dy	4A_MICP	16	0.1	0.0	5	ppm
Er	4A_MICP	15	0.1	0.01	9	ppm
Eu	4A_MICP	1	0.1	*	*	ppm
Eu	FUS	1	0.1	*	*	ppm
Fe	4A_MICP	8	193750.0	3625.3	2	ppm
FeO	FUS	16	24.2	0.2	1	%
Ga	4A_MICP	16	52.7	1.8	3	ppm
Ga	FUS	15	51.0	1.5	3	ppm
Ge	4A_MICP	6	0.1	0.02	26	ppm
GOI	GOI ¹³	23	1.6	0.2	14	%
Hf	4A_MICP	13	0.2	*	*	ppm
Ho	4A_MICP	6	0.0	*	*	ppm
Ho	FUS	2	0.1	0.03	35	ppm
In	4A_MICP	20	0.0	0.0	30	ppm
In	FUS	3	0.2	0.1	35	ppm
K	4A_MICP	15	280.0	41.4	15	ppm
K	FUS	8	2000.0	*	*	ppm
K ₂ O	FUS	16	0.1	0.1	43	%
K ₂ O	XRF	24	0.0	0.0	33	%
Li	FUS	16	172.8	13.2	8	ppm
Lu	4A_MICP	5	0.0	*	*	ppm
Lu	FUS	3	0.1	0.01	9	ppm
Mg	4A_MICP	8	60250.0	1284.0	2	ppm
Mn	4A_MICP	16	1540.6	162.9	11	ppm

Element	Generic Method	n	Mean	SD	RSD %	Unit
MnO	XRF	24	0.2	0.0	12	%
Mo	FUS	7	2.9	0.4	13	ppm
Moisture	Moisture ¹⁴	16	0.2	0.1	48	%
Na	4A_MICP	22	527.2	45.6	9	ppm
Na ₂ O	4A_MICP	7	0.1	*	*	%
Na ₂ O	XRF	16	0.1	0.0	19.1	%
Nb	4A_MICP	15	0.6	0.1	15	ppm
Nb	FUS	9	2.9	0.3	12	ppm
Nd	4A_MICP	8	0.6	0.02	4	ppm
Ni	FUS	15	817.9	37.9	5	ppm
P	4A_MICP	16	52.5	39.6	75	ppm
P ₂ O ₅	FUS	7	0.0	*	*	%
P ₂ O ₅	XRF	26	0.0	0.0	40	%
Pb	FUS	16	137.3	9.1	7	ppm
Pr	4A_MICP	8	0.1	0.01	8	ppm
Rb	FUS	15	5.3	0.8	15	ppm
S	Combustion/LECO	31	0.0	0.0	32	%
Sb	4A_MICP	15	0.9	0.1	14	ppm
Sc	FUS	8	7.0	*	*	ppm
Se	4A_MICP	16	4.5	2.8	62	ppm
Sm	4A_MICP	8	0.1	0.02	17	ppm
Sn	4A_MICP	16	1.7	0.3	17	ppm
Sr	4A_MICP	15	8.7	0.2	2	ppm
Ta	FUS	8	1.2	0.1	6	ppm
Tb	4A_MICP	1	0.0	*	*	ppm
Tb	FUS	1	0.1	*	*	ppm
Te	4A_MICP	1	0.1	*	*	ppm
Th	4A_MICP	16	0.1	0.04	27	ppm
Th	FUS	14	0.2	*	*	ppm
Ti	4A_MICP	8	3331.3	86.3	3	ppm
TiO	FUS	8	0.7	0.01	2	%
Tl	4A_MICP	8	0.0	0.0	23	ppm
U	4A_MICP	15	0.1	0.01	12	ppm
U	FUS	11	0.3	0.04	15	ppm
V ₂ O ₅	XRF	16	0.3	0.02	6	%
W	4A_MICP	17	0.4	0.1	28	ppm
W	FUS	1	1.0	*	*	ppm
Y	4A_MICP	19	0.6	*	*	ppm
Y	FUS	11	0.9	0.2	24	ppm
Yb	4A_MICP	7	0.1	*	*	ppm
Zn	4A_MICP	16	613.1	25.2	4	ppm
Zn	FUS	8	713.6	10.9	2	ppm
Zr	4A_MICP	24	5.8	2.0	34	ppm

* denotes that the results were too similar and SD and RSD% could not be calculated

Appendix 2 through 9, prepared by Allan Fraser.

Appendix 2. Certification of Reference Material and Estimation of Measurement Uncertainty

In the establishment of a consensus value for the CRM, outlier tests are carried out followed by performance statistics and the estimation of the measurement uncertainty. In practice, it is highly likely that data generated by multiple laboratories as an inter-laboratory comparison of material for certification, will contain erroneous as well as extreme measurements (outliers). The influence of outliers on summary statistics needs to be minimised by the application of procedures for outlier identification on raw data. The use of z-scoring, Cochran's test for suspect repeatability variances, along with Grubbs test for suspect measurement values allows for the detection of outliers (IUPAC, 1995). Method performance in terms of precision as relative standard deviation is judged by the application of the Horwitz ratio, which gives an indication of whether the observed relative standard deviation at the concentration levels of analyte determined are acceptable (Horwitz & Albert, 2006).

In the absence of an extensive uncertainty budget, measurement uncertainty is estimated from the reproducibility standard deviation from inter-laboratory data and reported as an expanded uncertainty at a level of confidence of 95% (Miller & Miller, 2010).

The steps below give detail on the establishment of a consensus value through the elimination of outliers, method performance and estimation of measurement uncertainty using standard uncertainties and the analysis of variance.

Z-Score

A z-score is calculated using equation [1]:

$$z = \frac{x - x_a}{s_p} \quad [1]$$

Where, x is the result of a submitted sample, x_a is the mean and s_p is the standard deviation of the submitted results from all the participating laboratories. Z-Scores are interpreted as follows:

$|z| \leq 2$ satisfactory performance
 $2 < |z| \leq 3$ questionable performance
 $|z| > 3$ unsatisfactory performance

(Thompson & Lowthian, 2011)

Data with z-scores exceeding two are discarded and are not included for further assessment.

Cochran's Test

The test of Cochran (1950) as shown in equation [2] is applied to any suspect repeatability variances:

$$C_{calc} = \frac{s_{max}^2}{\sum_{i=1}^l s_i^2} \quad [2]$$

Where, C_{calc} , s_{max}^2 and $\sum_{i=1}^l s_i^2$, are the calculated values for Cochran's test, data set with the maximum variance and the sum of the variances of all of the participating, l laboratory datasets. The C_{calc} value is compared with a critical value, C_{crit} at a level of confidence of 95% and an alpha of 0.05% (see Ellison, *et al.*, 2009, Appendix A, Table A.3a, page 209 for a table of critical values for the test of Cochran at LOC 95%).

According to ISO 5725-2 (1999), results from a laboratory with a suspect repeatability variance can be excluded if it is shown by the Cochran test to be an outlier. Therefore, if $C_{calc} > C_{crit}$, the laboratory

with the maximum variance is removed. The data found to be excluded should not be >2/9, or 22% of the total data.

Grubbs Test

The test of Grubbs (1969) calculates a test statistic, G_{calc} and in the detection of a single outlier, G_1 is found by using

$$G_{1\,calc} = \frac{|Suspect\ value - \bar{x}|}{s} \quad [3]$$

Where, the sample mean and standard deviation, \bar{x} and s , are calculated with the suspect value included. The $G_{1\,calc}$ statistic is compared to a critical value for N measurements. See Ellison, *et al.*, 2009, Appendix A, Table A.2, page 208 for a table of critical values for the test of Cochran at LOC 95%.

Method Performance

The Horwitz function is used to assess the performance of the data under consideration, with respect to precision (Horwitz & Albert, 2006). A calculated %RSD is found using the Horwitz expression

$$\%RSD = \pm 2^{(1-0.5\log C)} \quad [4]$$

where, C is the analyte concentration in percent divided by 100 and \log is the natural logarithm. The observed %RSD is calculated as

$$Observed\ \%RSD = \frac{s}{Mean} \times 100 \quad [5]$$

where s is the standard deviation of n replicates.

The ratio of the observed %RSD and the calculated %RSD gives the Horwitz ratio (HorRat):

$$HorRat = \frac{\%RSD\ Observed}{\%RSD\ Calculated} \quad [6]$$

A HorRat <2 indicates that the method is of adequate precision. Should the HorRat be >2 the overall data are discarded, and the candidate material considered not suitable for certification as the precision is excessive for the concentration of the analyte being determined (Nelsen & Wehling, 2008).

Grand Mean

The grand mean ($\bar{\bar{x}}$) *i.e.* the certified value of a dataset is the total of all the data values divided by the total sample size (n):

$$\bar{\bar{x}} = \sum \frac{x}{n} \quad [7]$$

Certified Value

From ANOVA as per the description in section 18, an 'appropriate precision' as shown in [8] is calculated for sufficient homogeneity (Thompson, 2008):

$$s_r \leq 0.3u_c \quad [8]$$

Where, s_r is the within laboratory repeatability, as determined from [14]. Once [8] is satisfied, a grand mean [7] is calculated and this is taken to be the certified value.

Total Variation (SST)

The total variation (not the variance) comprises the sum of the squares of the differences of each mean with the grand mean.

$$SST = \sum (x - \bar{x})^2 \quad [9]$$

Between Group Variation (SSB)

The *variation* due to the between the laboratories is denoted SSB or Sum of Squares Between laboratories and given by [10]. If the laboratory means are close to each other (and therefore the Grand Mean) SSB will be a small value. There are P samples involved with one datum value for each sample (the sample mean), so there are P-1 degrees of freedom.

$$SSB = \sum n(\bar{x} - \bar{\bar{x}})^2 \quad [10]$$

The *variance* due to the interaction between the laboratories is denoted MSB for Mean Square Between groups and is the SSB divided by its degrees of freedom.

$$MS = \frac{SSB}{n - 1} \quad [11]$$

Within Group Variation (SSW)

The variation due to differences within individual samples is denoted SSW for Sum of Squares Within laboratories. The degrees of freedom are equal to the sum of the individual degrees of freedom for each sample. Since each sample has degrees of freedom (*df*) equal to one less than their sample sizes, and there are k samples, the total degrees of freedom is P less than the total sample size: $df = n - P$.

$$SSW = \sum df \cdot s^2 \quad [12]$$

The variance due to the differences within individual samples is denoted MSW for Mean Square Within groups. This is the within group variation divided by its degrees of freedom:

$$MSW = \frac{SSW}{P - n} \quad [13]$$

From equations [9] through [13], the ANOVA table as shown in Table 10 is developed.

Table 10. A single-factor ANOVA table showing key elements. Where P is the total number of groups, or laboratories. P-1 is 1 less than number of laboratories, P (n-1) is the number of data values minus number of groups (equals degrees of freedom for each group added together), and P-1 + P(n-1) is 1 less than the number of data points. MS is the mean squares of between laboratories and within laboratories. After Ellison *et al.*, (2009), Table 6.2, page 61.

Source	Sum of Squares	df	Mean Sum of Squares	F	p	F _{crit}
Between Laboratories	SSB	P-1	MSB=SSB/df	MSB/MSW	=FDIST(x,df,df)	F-table
Within Laboratories	SSW	P(n-1)	MSW=SSW/df	–	–	–
Total	SSB+SSW	P-1 + P(n-1)	–	–	–	–

Combined Standard Uncertainty

The combined standard uncertainty (u_c) represents the effects of random events such as days, instruments, and analysts on the precision of the analytical procedures of all accepted data of the participating laboratories. Using the output from ANOVA, the combined standard uncertainty (u_c) is determined from the square root of the sum of squares of the variances of the within laboratory repeatability, s_r , and the between laboratory precision, s_s :

$$u_c = \sqrt{s_r^2 + s_s^2} \quad [14]$$

Within laboratory repeatability is determined as

$$s_r = \sqrt{MSB} \quad [15]$$

and, the between laboratory precision as

$$s_s = \sqrt{\frac{(MSW - MSB)}{n}} \quad [16]$$

where MSW is the mean squares of the within laboratory variance, MSB is the mean squares for the between laboratories and n in this case, is the number of replicates in a group of the accepted data (Thompson & Lowthian, 2011).

Expanded Uncertainty

The expanded uncertainty (U) at a confidence level of 95% is determined by multiplication of the combined uncertainty (u_c) by a coverage factor (k) found from $N-1$ degrees of freedom (df), where N is the number of laboratory means accepted in the establishment of the certified value. The t-critical value for 5% significance can be found in a t-critical table (see Appendix 9, or from MS Excel as =TINV (5%, df)).

Uncertainty Statement

Typically, an uncertainty statement is presented as follows: Au =0.77±0.04 g/t, where the number following the symbol ± is the numerical value of an expanded uncertainty, $U = ku_c$, with U determined from a combined standard uncertainty multiplied by a coverage factor $k = 2$ or, a t-critical value for $N-1$ accepted laboratories. Since it can be assumed that the possible estimated values of the standard are approximately normally distributed with standard uncertainty, u_c , the certified value of the CRM is believed to lie in the interval defined by U with a level of confidence of approximately 95 %, e.g. a mean value of 0.77±0.04g/t will have intervals of: 0.73≤0.77≤0.81 g/t.

Appendix 3. Example: Comparison of Mean and Certified Value for Validation of Accuracy

According to ERM (2005); Eurolab (2007); Abzalov (2011) and Carr (2011), the validation of accuracy for a given mean and certified value requires the inclusion of the measurement uncertainty of the CRM in a t-test for statistical significance. The classical Student's t-test as shown in [17], does not consider the measurement uncertainty of the CRM. To compensate for this, Eurolab Technical Report No.1/2007 recommends equation [18] for the validation of CRMs with stated measurement uncertainties.

$$t_{calc} = \frac{|\bar{x} - \mu|}{\frac{s}{\sqrt{n}}} \quad [17]$$

$$t_{calc} = \frac{|\bar{x} - \mu|}{\sqrt{(u_{\mu})^2 + \frac{s^2}{n}}} \quad [18]$$

Where, t_{calc} is the calculated t-statistic, \bar{x} the mean of n replicates with a standard deviation of s for a CRM of μ certified value. The standard uncertainty u is the stated expanded uncertainty (U) of the CRM divided by the coverage factor (k) as stated on the certificate of analysis. Note that the $| \quad |$ bars indicate that the absolute value between the mean and the certified value is to be used, *i.e.* ignore the sign.

An example in which [18] is used for validation of accuracy is given below.

Example

A CRM is independently replicated nine times for Al_2O_3 concentration by XRF analysis, *i.e.* 9 individual fused glass beads were prepared. The observed mean and standard deviation of the replicate data are shown with the certified value and expanded uncertainty in Table 11. In validation of accuracy, the hypothesis question is: Is the difference between the observed mean and the certified value statistically significant at a level of confidence of 95%? Alternatively put, is there sufficient evidence to conclude that the data *i.e.* replicates generated, are inaccurate?

The relevant hypotheses are:

Null hypothesis: H_0 : Mean = Certified value of CRM with stated measurement uncertainty. The acceptance of H_0 means that accuracy is demonstrated; *i.e.* insufficient evidence to reject H_0 ;

Alternate hypothesis: H_1 : Mean \neq Certified value of CRM with stated measurement uncertainty. The acceptance of H_1 means that accuracy is not demonstrated, *i.e.* there is sufficient evidence to accept H_1 ;

Table 11. CRM certified value quoted expanded uncertainty U , the coverage factor for the CRM, $k=2.25$ and mean for $n=9$ replicates and corresponding standard deviation for the replicate data.

CRM Certified Value	Expanded % (U)	Coverage Factor (k)	Mean ($n=9$)	n	Standard Deviation (s)
4.62%	0.08%	2.25	4.59%	9	0.01015

The standard uncertainty (u) is found by dividing the expanded uncertainty by the coverage factor:

$$u = \frac{0.08}{2.25} = 0.0356 \%$$

Using the observed mean for the replicate data ($n=9$) obtained for the CRM and substituting into [18]:

$$t_{calc} = \frac{|\bar{x} - \mu|}{\sqrt{0.0356^2 + \frac{0.01015^2}{9}}} = \frac{|4.59 - 4.62|}{\sqrt{0.00126 + 0.00001145}} = 0.84$$

Therefore, $t_{calc} = 0.84$ and $t_{crit}(5\%, 8) = 2.31$ (df is 8, therefore, $t_{crit}=2.31$, see Appendix 9, page 30) which is >0.84 . Similarly, the p -value=0.43 which is >0.05 . This is strong evidence in favour of accepting the null hypothesis that there is no significant statistical difference between the certified value and the observed mean. Therefore, under the conditions that the uncertainty associated with the certified value is known, the accuracy is validated for the CRM tested. If the null hypothesis is accepted that the mean obtained is not statistically different from the certified value, then the principle of traceability has been conformed to.

Appendix 4. Two-standard Deviations

Two-standard deviations are calculated using the expression:

$$\text{Two standard deviations} = 2 (u_c) \quad [19]$$

Where, u_c is the standard combined uncertainty (equation [14]).

Appendix 5. Confidence Interval

Confidence interval is calculated as:

$$\text{Confidence Interval (CI)} = \frac{(t_{critical})s}{\sqrt{N}} \quad [20]$$

Where, N is the number of laboratories (accepted laboratory data), $t_{critical}$ is a two-tailed value for $N - 1$ degrees of freedom (df) and s , is the standard deviation of the accepted laboratory means. A two-tailed critical value is found for $N - 1$ degrees of freedom from either a t -distribution table (Appendix 9) or MS Excel as =TINV (5%, df).

Appendix 6. Using the CRM in Quality Control

QC chart control limits should not be determined by the certified value and stated measurement uncertainty of the certified reference material used. These parameters although “certified” will never be known; it is only the corresponding statistical estimates, *i.e.* standard deviation and the mean calculated from replicated results that are known and these should be used in quality control charts. However, should the laboratory choose to use the certified value as the mean then the quoted $2s$, or CI value for the CRM can be used in the quality control chart.

It is recommended that a Shewhart chart be developed for the use if this CRM is to be used as a control sample in laboratory quality control. A Shewhart chart is a plot of sequential assay results obtained from quality control material such as an AMIS CRM. The warning and control limits are based on the standard deviation obtained from the mean of the replicates of a CRM (Ellison, *et al.*, 2009; Thompson, 2010). The procedure in preparing a Shewhart chart is as follows:

1. Analyse 10 to 15 replicates or more of the AMIS CRM.
2. Apply the Grubbs test for outliers.
3. Determine the mean of the replicates after application of the Grubbs test.
4. Determine the standard deviation, using equation [21], of the replicates following Grubbs test.
5. Calculate the standard deviation, s from:

$$s = \sqrt{\frac{\sum(x_i - \bar{x})^2}{n - 1}} \quad [21]$$

where, x_i is an individual measurement in the data set, \bar{x} is the mean of the data set at $n-1$ degrees of freedom (df) and n is the number of replicates. The sample standard deviation can be found using the MS Excel formula “=stdev.s (number1;)”.

6. Verify accuracy of the mean value using equation [18].
7. Once accuracy is verified, calculate $\pm 2s$ and $\pm 3s$, where s is the standard deviation calculated from [21].
8. Construct the Shewhart control chart around the mean of n replicates.
9. Use $\pm 2s$ as the warning limits.
10. Use $\pm 3s$ as the control limits.
11. It is recommended that if 2 to 3 points are outside the warning limits analyse another sample and if it is then within warning limits, continue. If it is outside the warning limits, stop and troubleshoot.
12. It is recommended that if any point is outside control limits, analyse another portion (sample) of the CRM. If it is within control limits, continue. If it is outside control limits, stop and troubleshoot.
13. For reference purposes, the CRM certified value can be plotted on the Shewhart chart alongside the mean value.

On a regular basis the accuracy of the replicates of the CRM should be assessed in terms of the certified value of the CRM using equation [18].

Appendix 7. Conversion to Air-dry Basis (Prepared by Allan Fraser)

Since AMIS certified analyte values are reported on a dry-basis, the user laboratory is required to dry a portion (accurately weigh out 1.0 grams in duplicate) of the CRM material in air at 105°C in a drying oven to constant mass to determine the moisture content. Use a crucible with a flat inner surface with a surface area not smaller than 10 cm² with the CRM material spread evenly over same; this represents a 0.1 gram spread per cm². In correcting the certified value for moisture content, a moisture correction factor is calculated:

$$\text{Moisture correction factor (MCF)} = \frac{100 - \% \text{Moisture at } 105^{\circ}C}{100} \quad [22]$$

$$\text{Air dry basis concentration} = \text{MCF} \times \text{certified value on a dry basis} \quad [23]$$

Example

The moisture content determined at 105°C on a CRM is 0.500%. The certified analyte concentration for the CRM is 12.62±0.52% (dry basis). Calculating the moisture correction factor using [22] gives:

$$\text{Moisture correction factor} = \frac{100 - 0.500}{100} = 0.995$$

Multiplying the factor of 0.995 by the certified value as stated on the certificate of analysis on a dry basis (as in [23]) gives the analyte concentration on an air-dry basis:

$$0.995 \times 12.62\% = 12.56\%$$

The stated measurement uncertainty also needs to be corrected using [22] and [23], e.g. $0.995 \times 0.52 = 0.51_{(7)}$, rounded to 0.52%. The air-dry basis concentration *i.e.* $12.56 \pm 0.52\%$ is to be used as the certified value with its corresponding measurement of uncertainty.

Appendix 8. Example of Determination of LOD and LOQ in Fire Assay

The limit of detection (LOD) is the minimum detectable quantity of the analyte of interest (Skoog & West, 1985). To determine the LOD in fire assay by lead collection, the minimum mass that an assay microbalance is capable of weighing (m in micrograms, and the original test sample mass, $Mass_{assay}$ in grams) determines the LOD. The smallest prill mass most assay microbalances can measure is $1\mu\text{g}$ or 0.001mg . Even with a microscope it may be difficult to locate and pick up a prill weighing ten times that amount (*i.e.* 0.01mg or $10\mu\text{g}$) and weigh it. If an analyst can weigh a prill of $1\mu\text{g}$ then the LOD becomes $1\mu\text{g}$. However, the concentration factor would be 50 times for a 50-gram assay sample and therefore the LOD in g/t becomes $1\mu\text{g}$ divided by the original mass of the sample in grams taken for fire assay [24]. Therefore, the LOD in fire assay is computed as:

$$LOD = \frac{m (\mu\text{g})}{Mass_{assay} (g)} (\text{g/t}) \quad [24]$$

The limit of quantitation (LOQ), is simply the LOD multiplied by 10 (Long & Winefordner, 1983):

$$LOQ = 10 \cdot \frac{m (\mu\text{g})}{Mass_{assay} (g)} (\text{g/t}) \quad [25]$$

Therefore, with a sample mass of 50g taken for fire assay, the limit of detection would be 0.02g/t . *i.e.* $1\mu\text{g} = 1\text{g/t}$, therefore $1\mu\text{g}/50\text{g} = 0.02\text{g/t}$. If no prill was found, then the LOD result would be $<0.02\text{g/t}$ or "not detected". Using a larger assay sample mass improves the LOD and LOQ (Table 11). Table 13 gives a recommended reporting scheme for LOD and LOQ.

Table 12. Mass of assay sample and corresponding limit of detection and limit of quantitation for an assay microbalance capability of smallest prill mass of $1\mu\text{g}$ or 0.001mg .

Mass Assay Sample (g)	LOD (g/t)	LOQ (g/t)
30	0.03	0.3
50	0.02	0.2
100	0.01	0.1

Table 13. Recommended reporting scheme for LOD and LOQ in fire assay.

Data	Report as
<LOD	Not detected
<LOQ	Detected
$\geq\text{LOQ}$	Report assay result

Appendix 9. T-distribution table

Table 14. T-distribution table for t-critical values (t crit.) for a two-tailed t-test at a 95% level of confidence.

df	Two-tailed	df	Two-tailed
1	12.71	23	2.06
2	4.30	24	2.06
3	3.18	25	2.06
4	2.78	26	2.05
5	2.57	27	2.05
6	2.44	28	2.04
7	2.36	29	2.04
8	2.30	30	2.04
9	2.26	35	2.03
10	2.22	40	2.02
11	2.20	45	2.01
12	2.17	50	2.00
13	2.16	55	2.00
14	2.14	60	2.00
15	2.13	70	1.99
16	2.12	80	1.98
17	2.11	90	1.98
18	2.10	100	1.98
19	2.09	120	1.98
20	2.08	Infinity	1.96
21	2.08		
22	2.07		

End of certificate